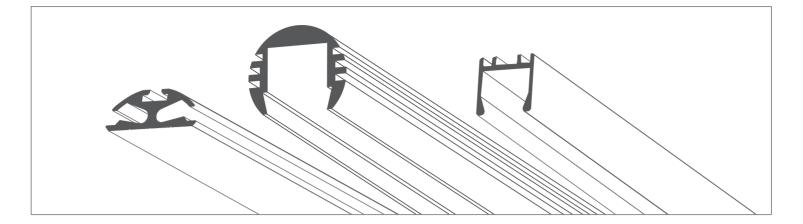


## General instructions for an exemplary LED extrusion



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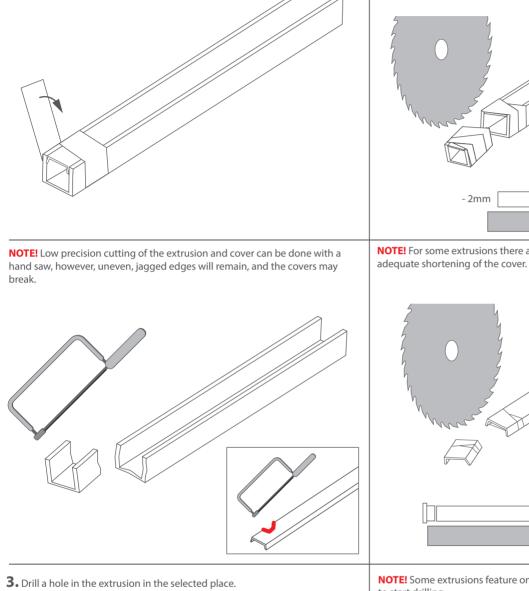
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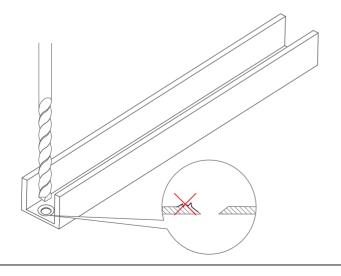
**1.** Before cutting the extrusion with the cover, secure the cutting point with self-adhesive tape.

**2.** Use a mechanical saw to cut.

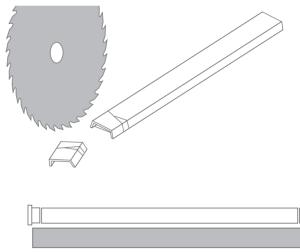
**NOTE!** It is recommended that the cover be cut 2 mm shorter than the extrusion to account for its thermal expansion.



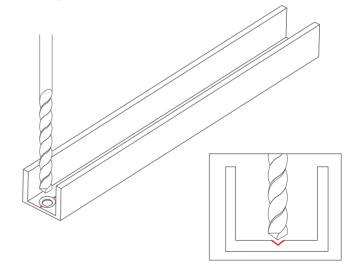
**5.** Drill a hole in the extrusion in the selected place. **NOTE!** Make sure that there are no burrs around the hole after drilling as they can damage the LED strip or cable.



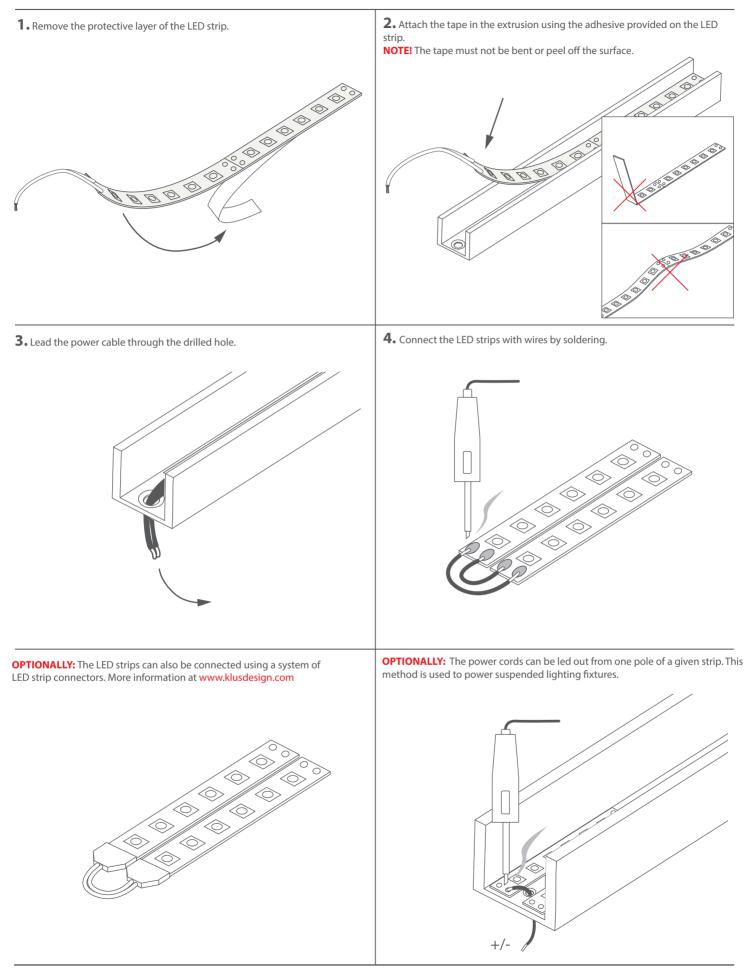
**NOTE!** For some extrusions there are dedicated end caps that require adequate shortening of the cover.



**NOTE!** Some extrusions feature one or more special grooves that make it easier to start drilling.



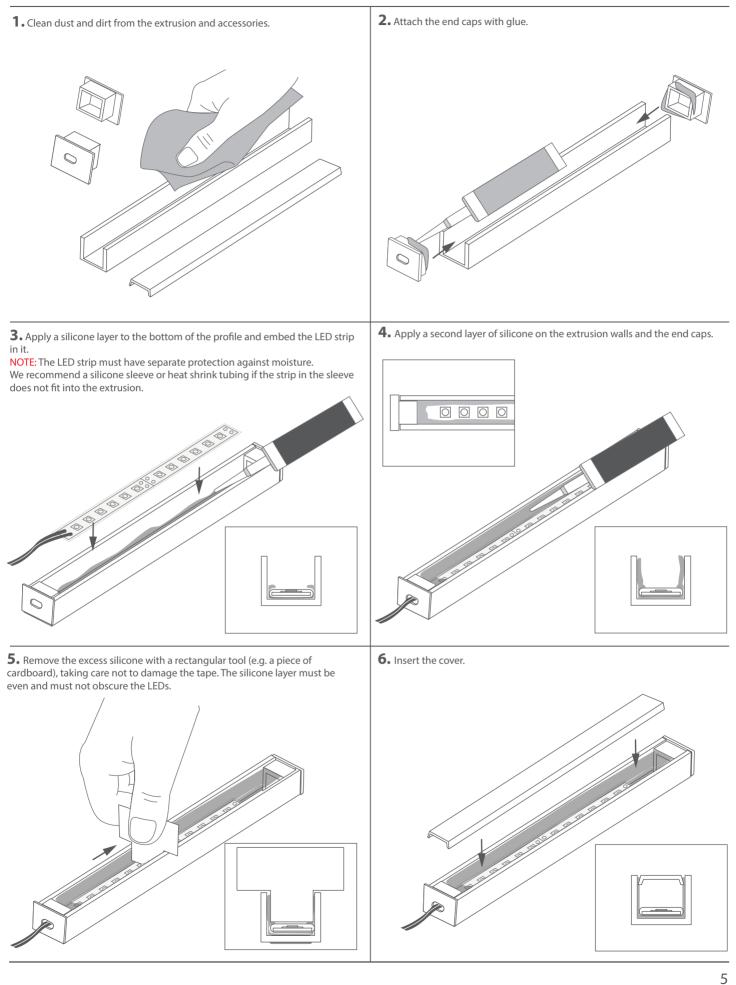






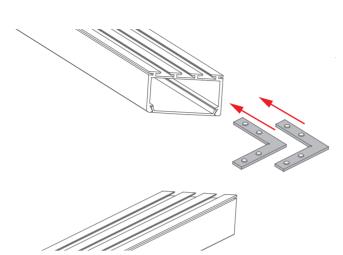
**1**. Insert the tip of the cover into the extrusion. 2. Press in the subsequent sections of the cover. Be careful not to bend or break the wings of the cover. **OPTIONALLY:** Short sections, can also be inserted from the edge of the 3. Insert an end cap into the edge of the extrusion. Individual extrusions have a extrusion. shape that allows easy installation of dedicated end caps. NOTE! Some end caps require an adequately shortened cover. This should be taken into account when cutting the extrusion and the cover. **OPTIONALLY:** Power cables can be run through the end caps in which case the **OPTIONALLY:** The end caps can be attached to the extrusion using glue. extrusion does not need to be drilled through. 1000

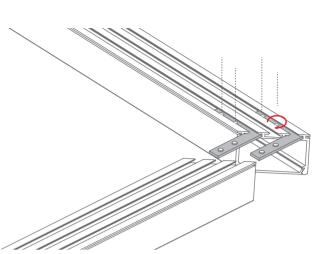






- 1. Slide the connectors into the small locks of the extrusion.
- 2. Tighten the two pressure screws in each connector with an Allen wrench.





**3.** Slide the other half of the extrusion onto the connectors and tighten the pressure screws with an Allen wrench.

