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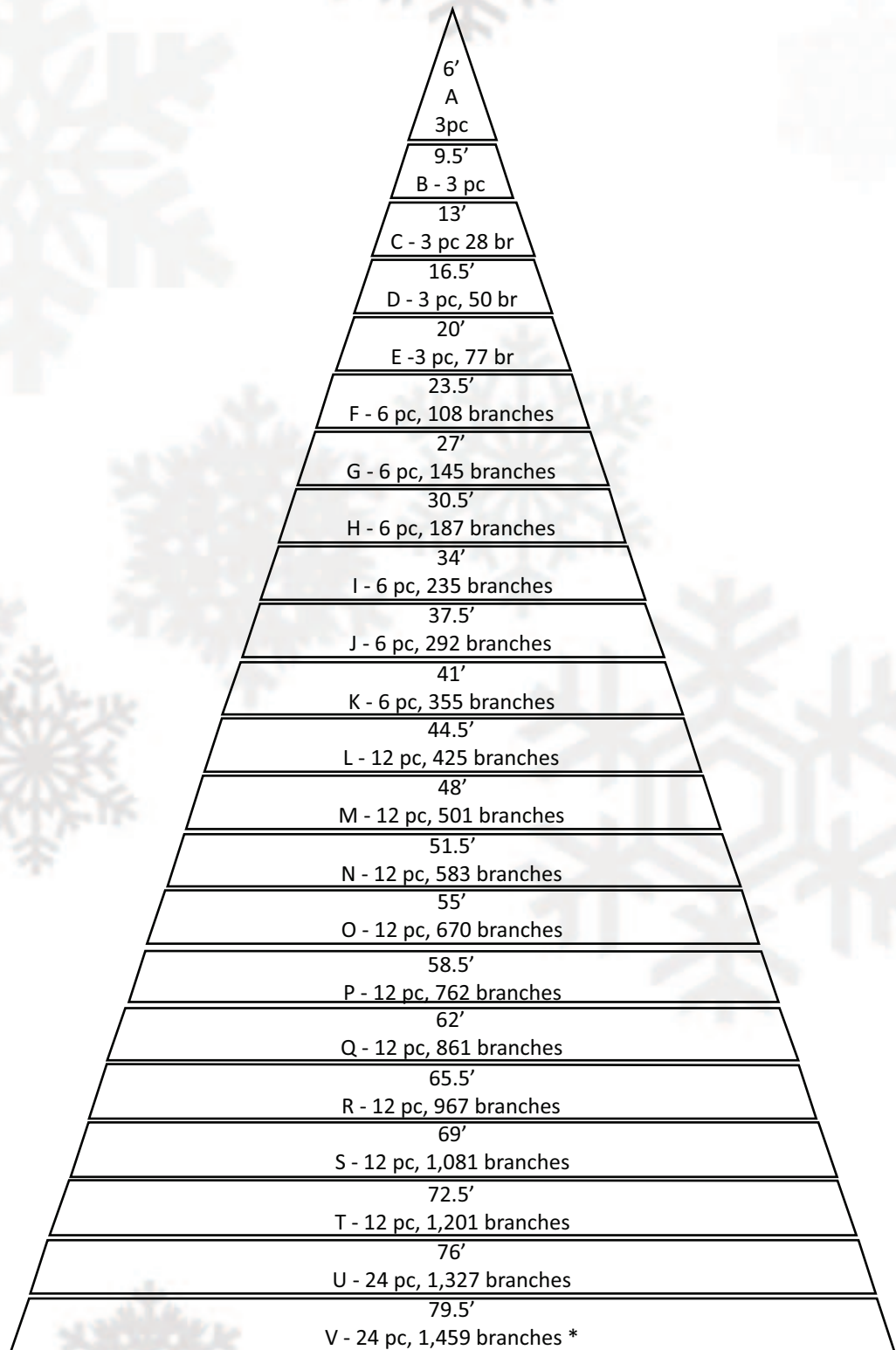
## ***Grand Teton Assembly Instructions***



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# Frame Construction

The number of sections (rows) your tree will have depends on its height. Use the diagram below to determine the sections your tree has.



\* Frame pieces needed to build section and running total of branches.



# Frame Assembly

Grand Teton Commercial Trees are assembled by completing the bottom section and continuing from the bottom up with each subsequent 3.5' section before moving to the section above it.

**STEP 1:** USE the diagram on page 2 to determine the bottom section of your tree. (Example: Section "F" would be the bottom section of a 23.5' tree).

**Step 2:** Remove metal frame from the storage cage and identify all the pieces for the bottom section. (Example: Section "F" has 6 pieces)



**Step 3:** Place each piece of the section next to each other. Example using bottom section "F" of the 23.5' tree, put F1 and F2 together as illustrated, with F2 to the right of F1.

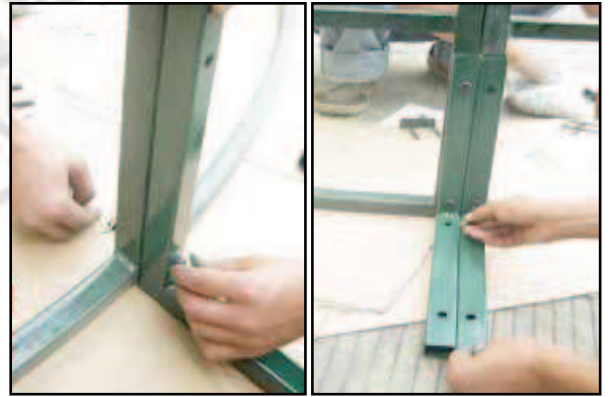


**Step 4:** Bolt pieces of section together, using the included U-bolt and plate. Use two U-bolts for each vertical seam.





**Step 5:** Attach tree stand to the bottom section using provided 3" bolt. Pre-drilled holes are placed at the bottom of the stand which should be used to anchor the tree. (See images below)



**Step 6:** For each section (except section "A" & "B"), repeat steps 3 and 4.

In addition, bolt together Section with two U-bolts per horizontal section piece.



**Step 7: SECTION B ASSEMBLY**

- 7.1) Put the section "B" frame on top of the completed section "C" frame.
- 7.2) Insert flanged pole at top of section "B".
- 7.3) Tighten flanged pole to top of section "B" with included screws.



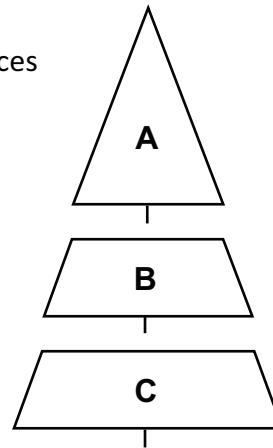
# Top Section "A" Assembly

**Step 1:** Locate box containing Section A and identify pieces "A", "B" and "C".

**Step 2:** Insert pole of piece "B" into pole of piece "C"

**Step 3:** Insert pole of piece "A" into pole of piece "B"

**Step 4:** Connect the plug from piece "A" into piece "B"



**Step 5:** Fully insert Top Section "A" into metal frame section "B" as shown.



**Step 6:** Locate extension cord from top section "A" and plug it into section "B" metal frame as shown.



# Wiring Harness

**Step 1:** Locate extension cords attached on the metal frame as shown and carefully guide wires down to the ground.



**Step 2:** Connect the plugs on each layer as shown.

**NOTE:** Extension cords and power strips are not included with this tree. The installation will depend on the number and type of lights on the tree, where the tree is placed in proximity to the power source, and the type of power source itself. **Please consult an electrician regarding these issues.**

If using outside, all electrical connections need to be protected from moisture.





# Branch Installation

**NOTE:** All branches are the same for all layers.

**Step 1:** Starting at the top of the tree, fully hook branch on metal frame by inserting branch rod into branch holder attached to frame.

**NOTE FOR BOTTOM SECTION:** All frames include an upper, middle and lower layers of branch holders. For the bottom section, of your tree, the lower layer of branch holders will not be used.

**Step 2:** Connect the plug from each branch to the plug on each layer as shown.



## Warranty and Support Information

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Thank you for selecting Vickerman products.

### **Important!**

**Please register online.**

**Please retain proof of purchase and warranty information.**

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To register your product or to obtain product information and documentation and also have access to customer-only special offers, direct your Web browser to the web page at:

<http://www.VICKERMAN.com/register>

### **PRODUCT WARRANTY**

Vickerman's product warranty for trees starts at the date of purchase.

Should a Vickerman product have a defect in material or workmanship while covered under warranty, it will be repaired or replaced with the same or functionally equivalent product by Vickerman, at its discretion, free of charge provided you: (1) return the failed product to Vickerman's repair facility with shipping charge prepaid, and (2) provide Vickerman with written proof of the original date of purchase, such as a dated purchase receipt. Repaired or replacement products will be returned to you with shipping charges prepaid. Prior to returning any defective product, the end customer or the reseller from whom the end customer originally purchased the product must obtain a Return Materials Authorization (RMA) number from Vickerman. All defective products should be returned to Vickerman with shipping charges prepaid. Vickerman will not accept collect shipments.

Replacement products may be refurbished or contain refurbished materials. If Vickerman, by its sole determination, is unable to repair or replace the defective product, it will refund the purchase price of the product, less a reasonable usage charge.

Product specific warranty policies and procedures are available at:

<http://www.VICKERMAN.com/support>